

Specification of - P40AA and P40BA - Column Drill Machines:

	Description	P40AA	P40BA
Capacity	Drilling In M.S.	40	40
	Drilling in C.I.	45	45
	Tapping in M.S.	25	25
	Rough Boring M.S.	75	65
Drilling Head	Drive of the Spindle	9 Speed Oil Bath Gear Box	4 Step Cone Pulley and Back gear Type
	Spindle Hole Taper	MT-4	MT-4
	Spindle Travel	250	250
	Spindle Speed (RPM x Steps)	88-1404 x 9	80-2600 x 8
	Diameter of RAM	78	78
	Auto feed Range (mm / rev)	2 / 0.05 & 0.09	2 / 0.05 & 0.09
	Working Range	Max. Distance Spindle Nose to Base	920
Distance Spindle Nose to Table		530	530
Distance Spindle Center to Column		345	345
Table Size		450 x 455	450 x 455
Machine Measurement (L x B x H)		880 x 675 x 1850	880 x 675 x 1850
Diameter Of Column		130	130
Power	Motor	2 HP/ 3 HP	2 HP
	V-Belt	B-33 x 2	B-79